

ANNUAL REPORT 1970









Executive Offices: 145 MacNab St. North, Hamilton, Ontario

OPERATING ROBINSON CONE COMPANY Hamilton, Ontario

SUBSIDIARY COMPANIES

CHERRY TAYLOR FLOUR MILLS LIMITED

Preston and Chatham Divisions

HOWELL LITHO AND CARTONS LIMITED

Burlington, Ontario

TAYLOR GRAIN LIMITED

Chatham, Ontario

DOVER MILLS LIMITED

Halifax, Nova Scotia

DIRECTORS

Mrs. M. Campbell

H. J. Carmichael

J. M. Godfrey, Q.C.

D. M. Hunter

E. C. Labarge

J. R. McPhee

W. H. Pinchin

D. Smith

K. C. Hall

J. M. Vallance

D. H. Ward

D. H. Wigle

OFFICERS OF THE COMPANY

Mrs. M. Campbell: *President*D. H. Wigle: *Vice-President*D. M. Hunter: *Vice-President*E. C. Labarge: *Vice-President*J. R. McPhee: *Secretary-Treasurer*

TRANSFER AGENT AND REGISTRAR
CANADA PERMANENT TRUST COMPANY
Toronto, Ontario

REPORT TO SHAREHOLDERS

Your Directors herewith present the 30th Annual Report, the consolidated statements and a Five Year Financial Summary of Dover Industries for the year ended December 31, 1970.

SALES

Sales were up 9% for the year.

EARNINGS

The consolidated net profit for the year was \$172,764 compared to \$257,343 in 1969.

Earnings were 78¢ per common share after provision for Preferred Shares and taxes.

DIVIDENDS

Dividends at the rate of 6% per annum amounting to \$61,576 were paid on Preferred shares and \$114,256 or 80¢ per share were paid on the Common shares.

WORKING CAPITAL

The working capital decreased to \$838,692 from \$1,295,430 in 1969. This was due, almost entirely, to the 81,600 square foot addition at Howell Litho & Cartons plant in Burlington.

INVENTORIES

Inventories were up slightly to \$3,954,296 from \$3,841,903 the previous year.

CAPITAL EXPENDITURES

Capital expenditures for the year amounted to \$700,369. The main portion of this was for the addition

at Howell. Additional grain storage was completed at the Preston Mill and the addition to the Robinson Cone Plant was finished.

OPERATIONS REVIEW

The Dover Operating Company, Robinson Cone, had an 11% increase in sales. The new line of paper packaging added to the higher sales, and increased production of ice cream cones, drinking straws and pails kept profits at a high level in this Division.

Howell Litho & Cartons operations are finally consolidated under one roof. The move into the new addition of the Set Up Division and the Litho Division was done with minimum possible disruption but was never the less costly in as much as moving expense and interest took up all the operating profit. Sales were maintained at the 1969 level during this period.

TAYLOR GRAIN LIMITED

The profit was the highest since this Company became a separate entity and the volume of grain handled was the largest on record. Excellent crops last year contributed to the improved results. A new dryer was installed at our Louisville elevator which allows for increased intake during the autumn harvest. The marketing of cash grains in South Western Ontario is changing and we are endeavouring to keep abreast of - grai elev these changes.

FLOUR MILLS

The flour mills had a difficult year due to steadily increasing grain and operating costs without an increase in flour prices. Even with these difficulties, overall sales were up for the year; however profits were reduced owing to the highly

competitive situation in this industry. Canadian commercial flour exports are still dwindling because of the inability to meet the price of heavily subsidized flour from the European Common Market and other countries throughout the world. Present government policy does not include assistance for maintaining flour export markets. It is unfortunate that the Flour Milling Industry, which in the past has contributed so much to Canadian Exports, as a manufactured product, is not on an equal footing with the export of our raw material, wheat. The freeing of the Canadian dollar also had an adverse affect on the Export

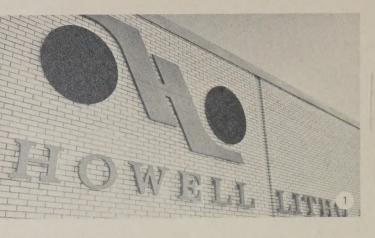
Over the past few years the company has been improving its plant facilities in all the Divisions. The major projects are now completed and we are now in a strong position to reap the benefits of these expenditures.

It is with sincere appreciation, the Board of Directors, acknowledge the contribution of management and staff throughout the past year. As usual in more difficult times, heavier demands are placed on the operating personnel and they have all given unstintingly of their time and talent. The Annual Meeting of the Company will be held on April 29, at 10:30 a.m. at Howell Litho & Cartons Limited, Mainway Avenue, Burlington, and we extend a welcome to Shareholders to join us, at which time a tour of the new plant will be arranged for the shareholders and we will report further on the progress of the Company.

Respectfully submitted on behalf of the Board.

Mona Campball
President

April 1st, 1971











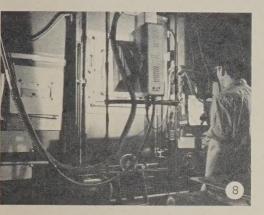


HOWELL LITHO AND CARTONS LTD.

An exterior view (1) of the Howell plant located in Burlington where an additional 81,600 sq. ft. of manufacturing and warehousing space was added to the original building.

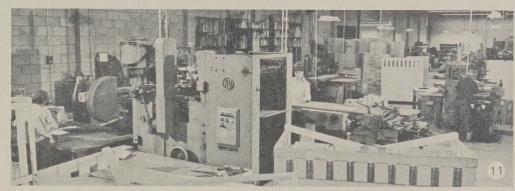
The general offices (2), which are situated at the front of the building, are spacious, efficiently laid out and completely air conditioned. They are equipped with up-to-date business administration machines.















One of the more valued services offered to a customer is the Design & Development Division. This division was created to aid customers in all areas of packaging and related problems. The face design (3) and the shape and construction (4) of a package originates here, based on research of marketing problems.

A greater part of the floor space in the new extension is devoted to the Litho Pressroom (5) where spaciousness and ease of handling materials is a big feature.

One of the side walls in the Pressroom is being utilized as a poster viewing board (6) for both customer and production approvals. A large, modern, air conditioned area has been designed for the Preparatory Dept., where Litho Press Plates are made. Artwork is photographed, films assembled and stripped (7) to specification. The Step & Repeat machine (8) is invaluable in the making of press plates. This machine is capable of projecting an image 50-60 times-up with extreme accuracy on one plate.

The final step before printing is Plate Finishing (9), where any imperfections are caught and corrected before going to press.

Howell's largest printing unit is the five colour press (10) which was completely overhauled to new press condition.

Part of this year's operation included moving the Toronto Set-Up Division (11) to Burlington in order that all operations be located under one roof.

During the printing process a careful check is made by the Quality Control Dept., (12) which is responsible for ink density to prevent fluctuation in colour, stock condition and many other checks to ensure that the highest quality is maintained.

The new building is divided in floor area between the Litho Section and a temperature controlled warehouse (13) for storing inventory.

(Incorporated under the laws of Canada)

CONSOLIDATED BALANCE SHEET

December 31, 1970 (with comparative figures at December 31, 1969)

ASSETS	1970	1969
CURRENT:		
Accounts receivable	\$ 1,675,512	\$ 1,299,766
Inventories (note 1)	3,954,296	3,841,903
Prepaid expenses	54,135	44,147
Total current assets	5,683,943	5,185,816
FIXED (note 2):		
Land, buildings and equipment at cost	8,526,348	7,871,408
Less accumulated depreciation	4,299,394	4,015,315
	4,226,954	3,856,093
OTHER:		
Mortgage receivable	11,500	13,000 5,159
Goodwill (excess of cost of investment in subsidiaries over equity in net tangible		
assets at date of acquisition)	515,588	499,588
	\$10,437,985	\$ 9,559,656

On behalf of the Board:

Moca Campball Director

John R Mc Phee Director

LIABILI	TIES	1970	1969
CURRENT:			
Bank indebtedness (note 3)		\$ 4,175,267	\$ 3,177,484
Accounts payable and accrued charges		489,271	434,912
Income and other taxes payable		35,251	138,688
Dividends payable		15,394	15,394
Long term debt instalments due within one year		130,068	123,908
Total current liabilities		4,845,251	3,890,386
LONG TERM DEBT (note 4)		1,755,978	1,941,546
DEFERRED INCOME TAXES		116,700	4,600
SHAREHOLDERS' EQUITY:			
Capital stock—			
Authorized:			
105,000 6% cumulative preferred shares of the redeemable at par	par value of \$10 each		,
200,000 common shares without par value			
Issued:		1 000 000	4 000 000
102,626 preferred shares		1,026,260	1,026,260
142,820 common shares		71,750	71,750
		1,098,010	1,098,010
Retained earnings (statement 2)		2,622,046	2,625,114
		3,720,056	3,723,124
		\$10,437,985	\$ 9,559,656

CONSOLIDATED STATEMENTS OF INCOME AND RETAINED EARNINGS YEAR ENDED DECEMBER 31, 1970 (with comparative figures for 1969)

STATEMENT OF INCOME	1970	1969
Sales	\$17,793,254	\$16,378,181
Operating costs and expenses (including depreciation of \$329,508 in 1970 and \$425,113 in 1969) (note 5)	17,132,447	15,569,787
Income from operations	660,807	808,394
Interest: Long term debt Bank indebtedness	134,130 166,913	140,493 112,758
	301,043	253,251
Income before taxes thereon	359,764 187,000	555,143 297,800
Net income for year (note 5)	\$ 172,764	\$ 257,343
Earnings per common share	\$.78	\$1.37
STATEMENT OF RETAINED EARNINGS		
Retained earnings at beginning of year Net income for year		\$ 2,543,603 257,343
	2,797,878	2,800,946
Dividends declared— Preferred—60¢ per share Common—80¢ per share	61,576 114,256	61,576 114,256
	175,832	175,832
Retained earnings at end of year	\$ 2,622,046	\$ 2,625,114

CONSOLIDATED STATEMENT OF SOURCE AND APPLICATION OF FUNDS YEAR ENDED DECEMBER 31, 1970 (with comparative figures for 1969)

	1970	1969
Source of funds:		
Operations—	Control	
Net income for year	\$ 172,764	\$ 257,343
Profit on sale of fixed assets		(14,520)
Depreciation	329,508	425,113
Deferred income taxes (net)	112,100	(120,400)
	614,372	547,536
Issue of long term debt by subsidiary		117,000
Atlantic Development Board grant to subsidiary		64,000
Special refundable tax recovered	5,159	14,287
Other	1,500	2,040
Total source of funds	621,031	744,863
Application of funds:		
Acquisition of minority shareholdings in subsidiary company	16,000	
Repayment of 6% notes payable	55,000	
New facilities and equipment (net)	700,369	146,864
Dividends to shareholders	175,832	175,832
Provision for repayment of long term debt	130,568	127,576
Total application of funds	1,077,769	450,272
Increase (decrease) in working capital	(456,738)	294,591
Working capital at beginning of year	1,295,430	1,000,839
Working capital at end of year	\$ 838,692	\$ 1,295,430

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS December 31, 1970

(1) INVENTORIES

The inventories are valued at the lower of cost and net realizable value and consist of the following:

Inventory of grains	\$2,559,213	\$2,324,009
Other raw materials	334,902	436,292
Work in process	108,333	162,175
Finished goods	951,848	919,427
	\$3,954,296	\$3,841,903

(2) FIXED ASSETS

	1970		1969
Cost	Accumulated depreciation	Net book value	Net book value
\$ 238,030		\$ 238,030	\$ 238,030
3,154,413	\$ 683,862	2,470,551	1,988,459
5,133,905	3,615,532	1,518,373	1,629,604
\$8,526,348	\$4,299,394	\$4,226,954	\$3,856,093
	\$ 238,030 3,154,413 5,133,905	Accumulated depreciation \$ 238,030 3,154,413 \$ 683,862 5,133,905 3,615,532	Cost Accumulated depreciation Net book value \$ 238,030 \$ 238,030 3,154,413 \$ 683,862 2,470,551 5,133,905 3,615,532 1,518,373

Depreciation has been provided on the straight-line method at rates based on estimated useful life.

(3) BANK INDEBTEDNESS

The bank indebtedness of the subsidiaries is \$4,086,391 of which \$2,715,285 is secured by a pledge of inventories and an assignment of book debts.

(4) LONG TERM DEBT

(4) LONG TERM DEBT		
Long term debt consists of:	4.077.0	4000
7% first mortgage repayable in monthly instalments of \$360 including principal and interest, due June 10, 1974.	1970 \$ 22,167	\$ 24.835
5% debentures of a subsidiary company due February 28, 1975 (requiring yearly sinking fund payments of \$36,000)	180,000	216,000
6% notes of a subsidiary company (repaid during the year)	. 50,000	55,500
7% first mortgage sinking fund bonds Authorized: Series A repayable in equal annual in- stalments covering principal and in- terest in each of the years 1971 to 1977 inclusive and maturing on June 1, 1977\$ 612,431 Series B repayable in equal annual in- stalments covering principal and in- terest in each of the years 1971 to 1987 inclusive, and maturing on June 1, 1987 1,071,448 \$1,683,879		
Issued:	612,431	668,218
Series B	1,071,448	1,100,901
	1,683,879	1,769,119
	1,886,046	2,065,454
Less principal repayments due within	100.000	100000

Sinking fund payment requirements on the 7% first mortgage bonds during the next five years are as follows: 1971—\$91,206; 1972—\$97,591; 1973—\$104,422; 1974—\$111,732; 1975—\$119,553.

130,068

\$1,755,978 \$1,941,546

123,908

As of November 30, 1970 the property securing the 7% first mortgage sinking fund bonds, together with the bond liability, was transferred from a subsidiary to the parent company. The bonds are further secured by a guarantee of the subsidiary and a floating charge on all of the subsidiary's assets.

(5) DEPRECIATION

On January 1, 1970 the depreciation rate on equipment in the Halifax mill was reduced to reflect current estimates of its useful service life. The effect of this change was to reduce depreciation expense for the year ended December 31, 1970 by \$38,218 and increase the profit for the year by \$19,100.

(6) STATUTORY INFORMATION

one year.....

Remuneration received in 1970 by directors of Dover Industries Limited as directors, officers or employees of the company and its subsidiaries amounted to \$128,653.

FINANCIAL SUMMARY 1966 TO 1970

EARNINGS AND DIVIDENDS

		1000			
	1970	1969	1968	1967	1966
Income before taxes	\$ 359,764	\$ 555,143	\$ 536,854	\$ 500,092	\$ 767,203
Income tax provision	\$ 187,000	297,800	296,000	234,200	414,000
Net income	\$ 172,764	257,343	240,854	265,892	353,203
Net income per preferred share	\$ 1.68	2.51	2.35	2.59	3.44
Net income per common share	\$.78	1.37	1.26	1.43	2.04
Dividends per preferred share	\$.60	.60	.60	.60	.60
Dividends per common share	\$.80	.80	.80	.80	.80
Earnings retained in business	\$ (3,068)	81,511	65,022	90,060	177,371
FINANCIAL STATUS					
	1970	1969	1968	1967	1966
Current assets	\$5,683,943	\$5,185,816	\$5,572,620	\$5,109,392	\$2,881,533
Current liabilities	\$4,845,251	3,890,386	4,571,781	4,340,691	2,063,370
Working capital	\$ 838,692	1,295,430	1,000,839	768,701	818,163
Current ratio	1.2 to 1	1.3 to 1	1.2 to 1	1.2 to 1	1.4 to 1
Plant and equipment (net)	\$4,226,954	3,856,093	4,198,862	3,955,360	2,698,380
Stockholders' investment (capital and surplus)	\$3,720,056	3,723,124	3,641,613	3,576,591	3,486,531
Common stock equity per share	\$ 18.86	18.88	18.31	17.86	17.23
Shares of preferred stock outstanding	102,626	102,626	102,626	102,626	102,626
Shares of common stock outstanding	142,820	142,820	142,820	142,820	142,820

AUDITORS' REPORT To the Shareholders of Dover Industries Limited:

We have examined the consolidated balance sheet of Dover Industries Limited and its subsidiaries as at December 31, 1970 and the consolidated statements of income and retained earnings and source and application of funds for the year then ended. Our examination included a general review of the accounting procedures and such tests of accounting records and other supporting evidence as we considered necessary in the circumstances. In our opinion these financial statements present fairly the financial position of the companies as at December 31, 1970 and the results

of their operations and the source and application of their funds for the year then ended, in accordance with generally accepted accounting principles applied on a basis consistent with that of the preceding year.

Hamilton, Canada, February 26, 1971. CLARKSON, GORDON & CO.

Chartered Accountants.

Executive Offices: 145 MacNab St. North, Hamilton, Ontario

CONES & STRAWS

ROBINSON CONE

Sales Offices and Warehouses: Hamilton, Ontario • Montreal, Quebec

Warehouses and Sales Agents:

St. John's, Newfoundland

Halifax, Nova Scotia

Saint John, New Brunswick

Quebec City, Quebec North Bay, Ontario Fort William, Ontario

Winnipeg, Manitoba

Regina, Saskatchewan

Saskatoon, Saskatchewan

Calgary, Alberta

Edmonton, Alberta

Vancouver, British Columbia Victoria, British Columbia

CHERRY TAYLOR FLOUR MILLS . TAYLOR GRAIN . DOVER MILLS

Direct Sales:

Coast to Coast-Canada

Sales Agents:

England

Scotland

Portugal Bermuda

Bahamas

Jamaica

Antigua Barbados

Grenada St. Lucia

Montserrat

St. Vincent

Dominica

Guyana St. Kitts

Trinidad

Netherland Antilles

PAPER BOXES, LABELS & POSTERS

HOWELL LITHO & CARTONS

Sales Offices:

Burlington, Ontario • Montreal, Quebec

Sales Agents

St. John's, Newfoundland

Halifax, Nova Scotia

Saint John, New Brunswick

Quebec City, Quebec

Vancouver, British Columbia

Jobber distribution coast to coast.



